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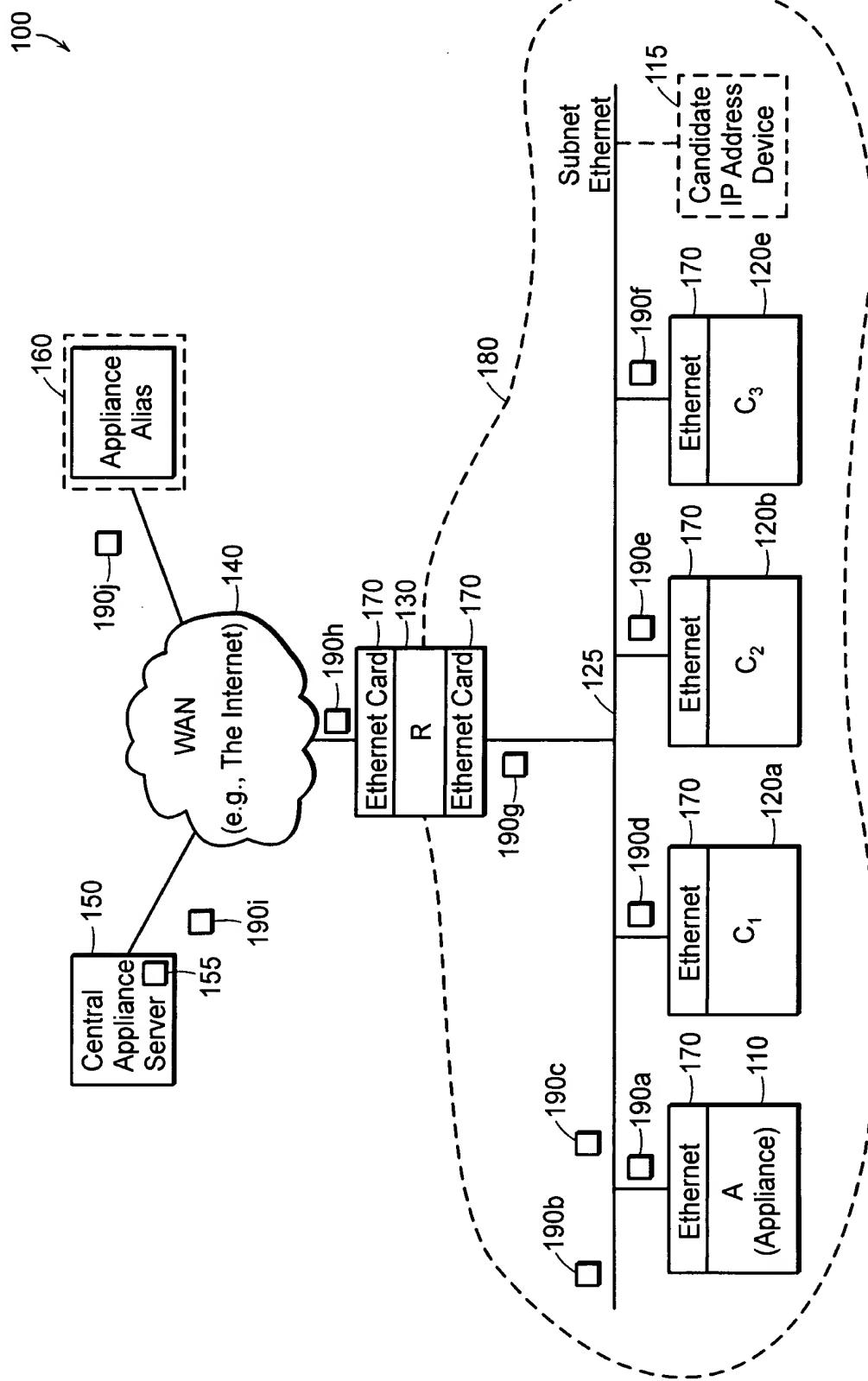


FIG. 1

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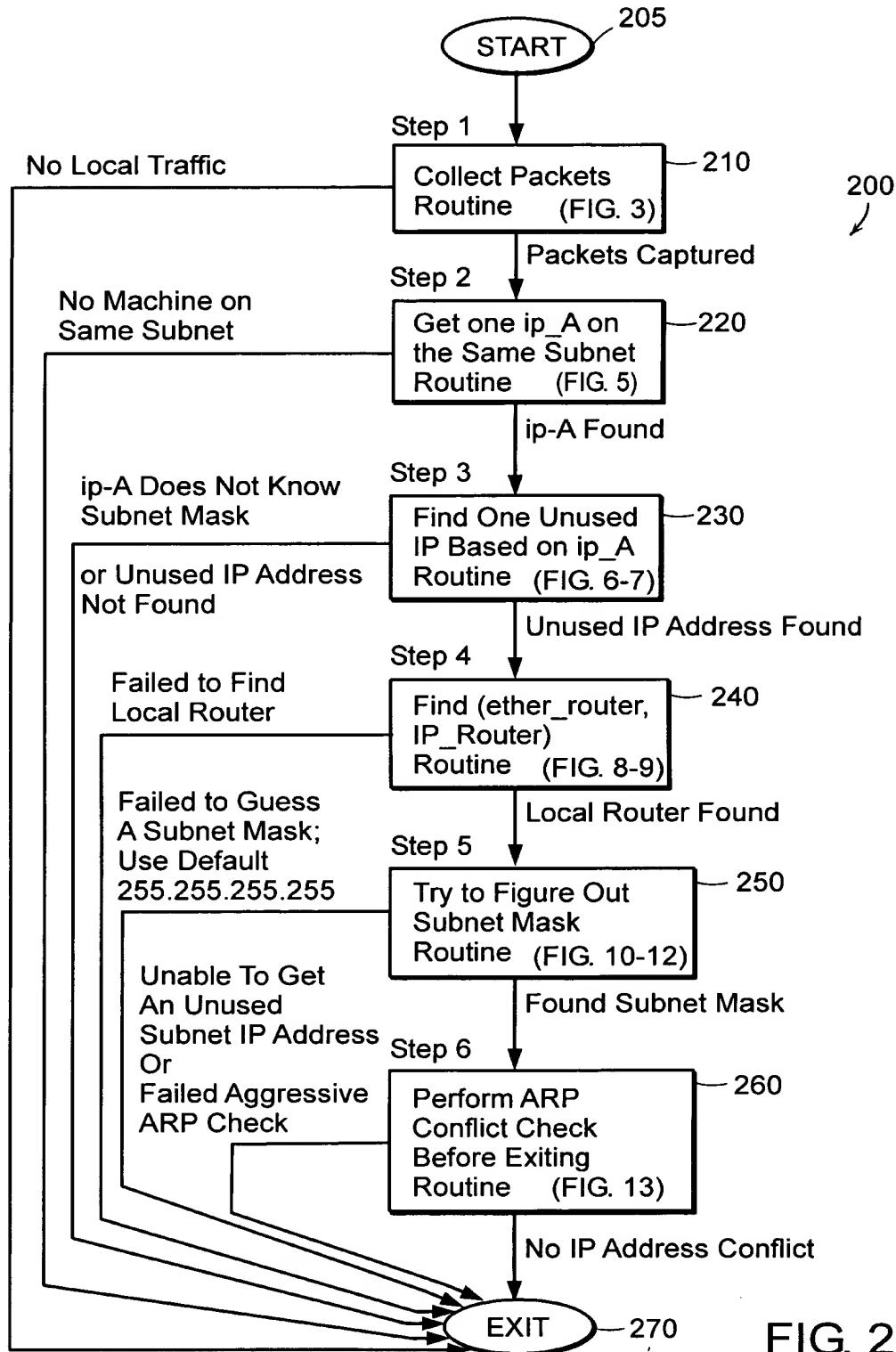


FIG. 2

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Step 1

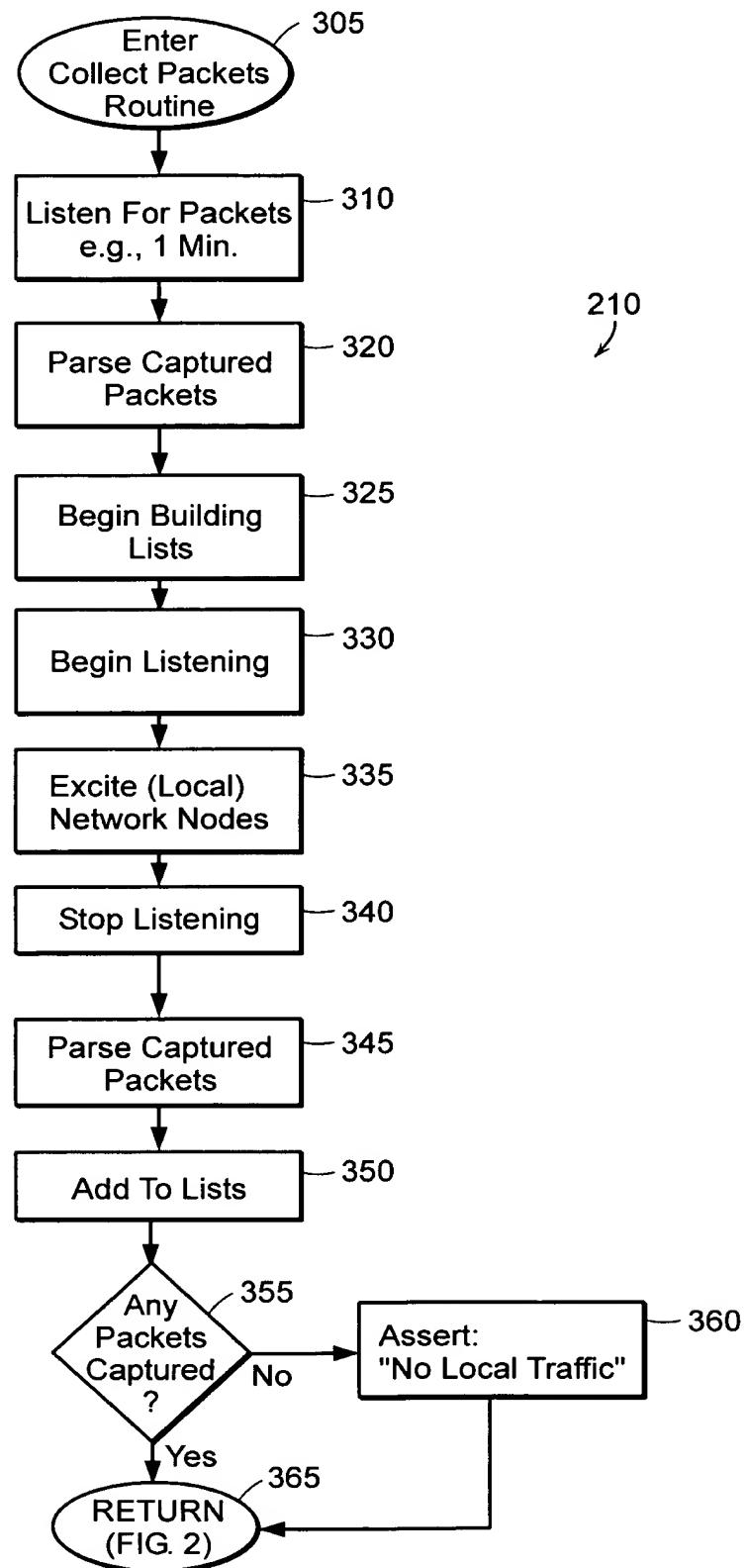


FIG. 3

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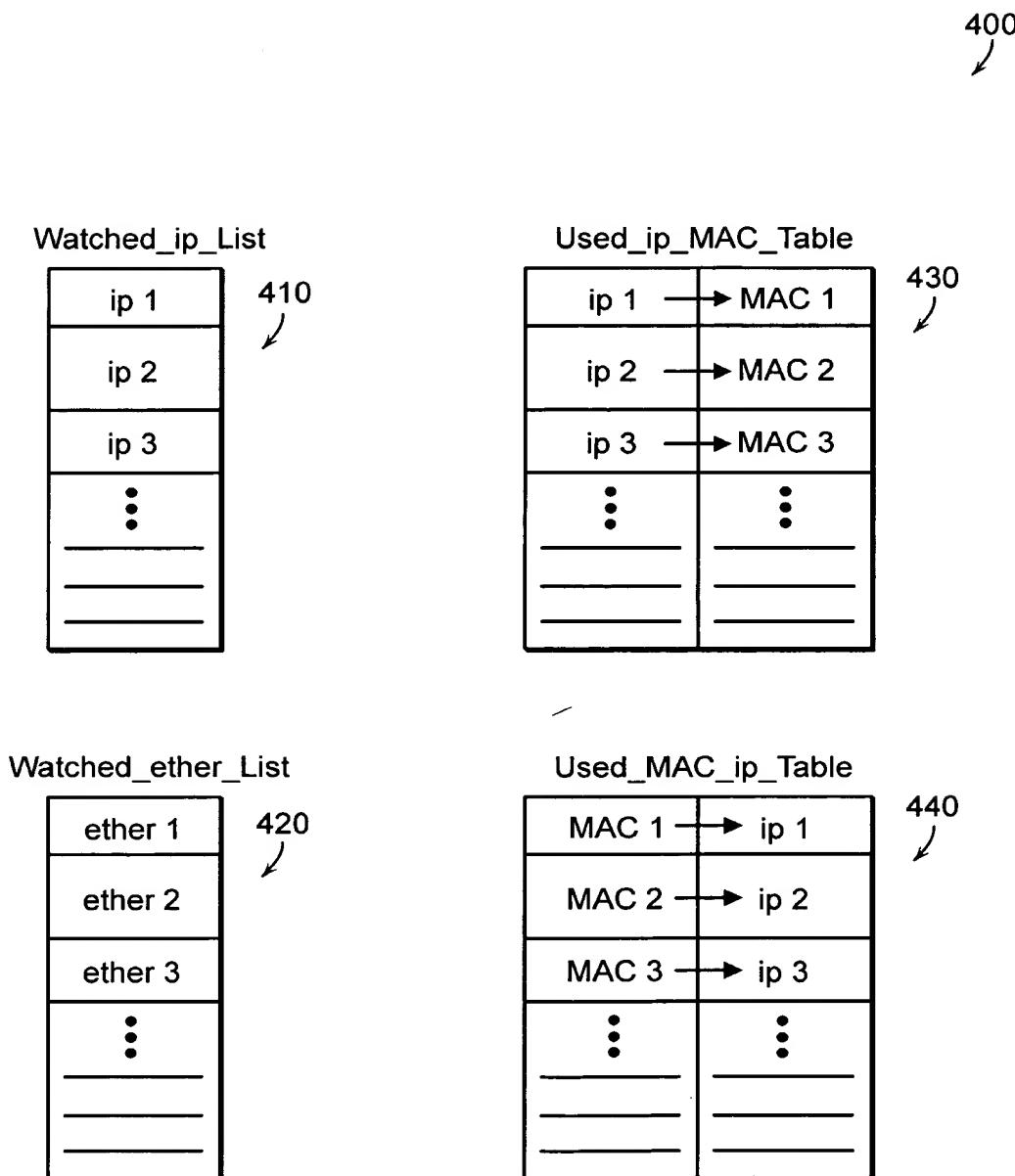


FIG. 4

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Step 2

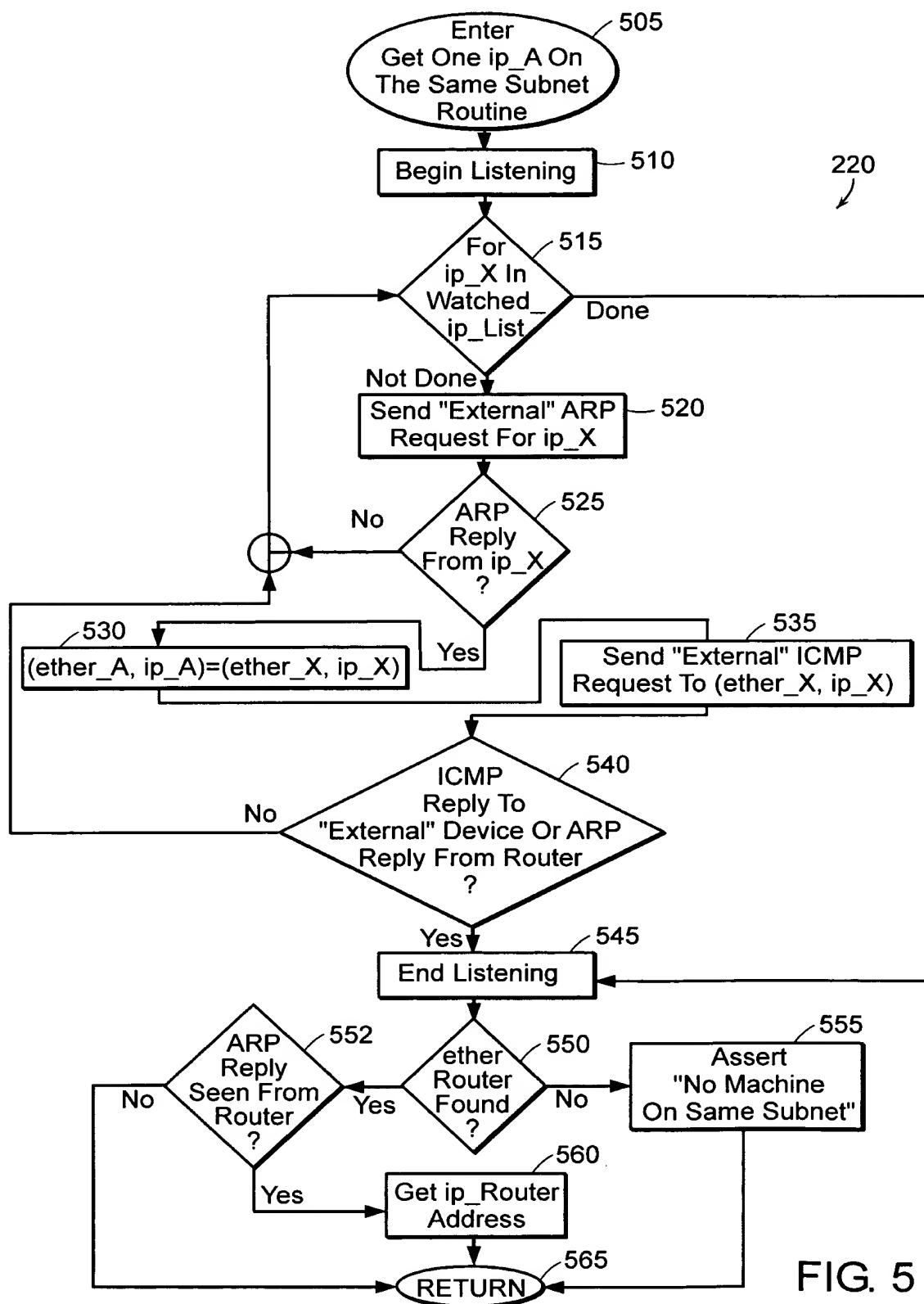


FIG. 5

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P/O Step 3

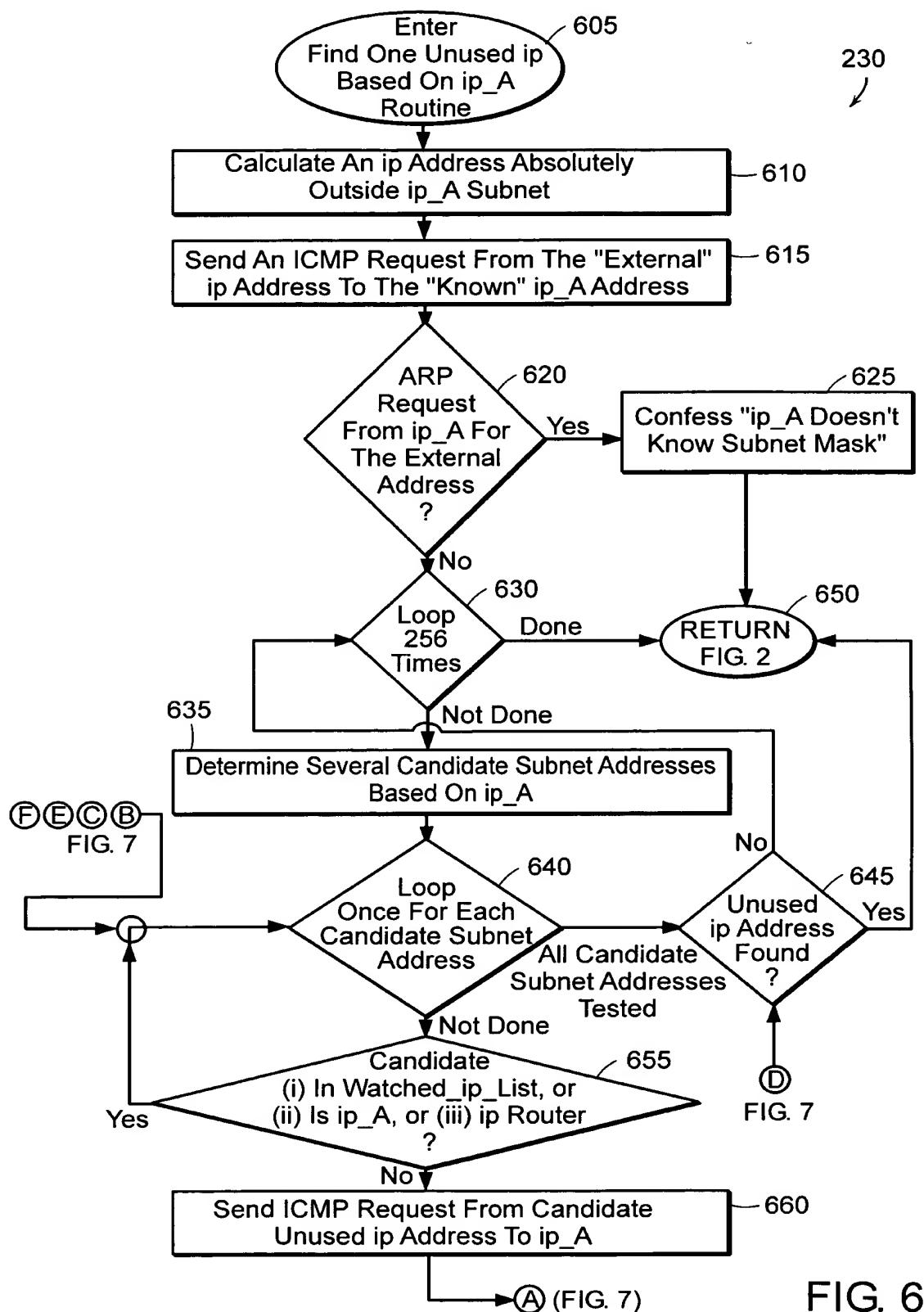


FIG. 6

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P/O Step 3

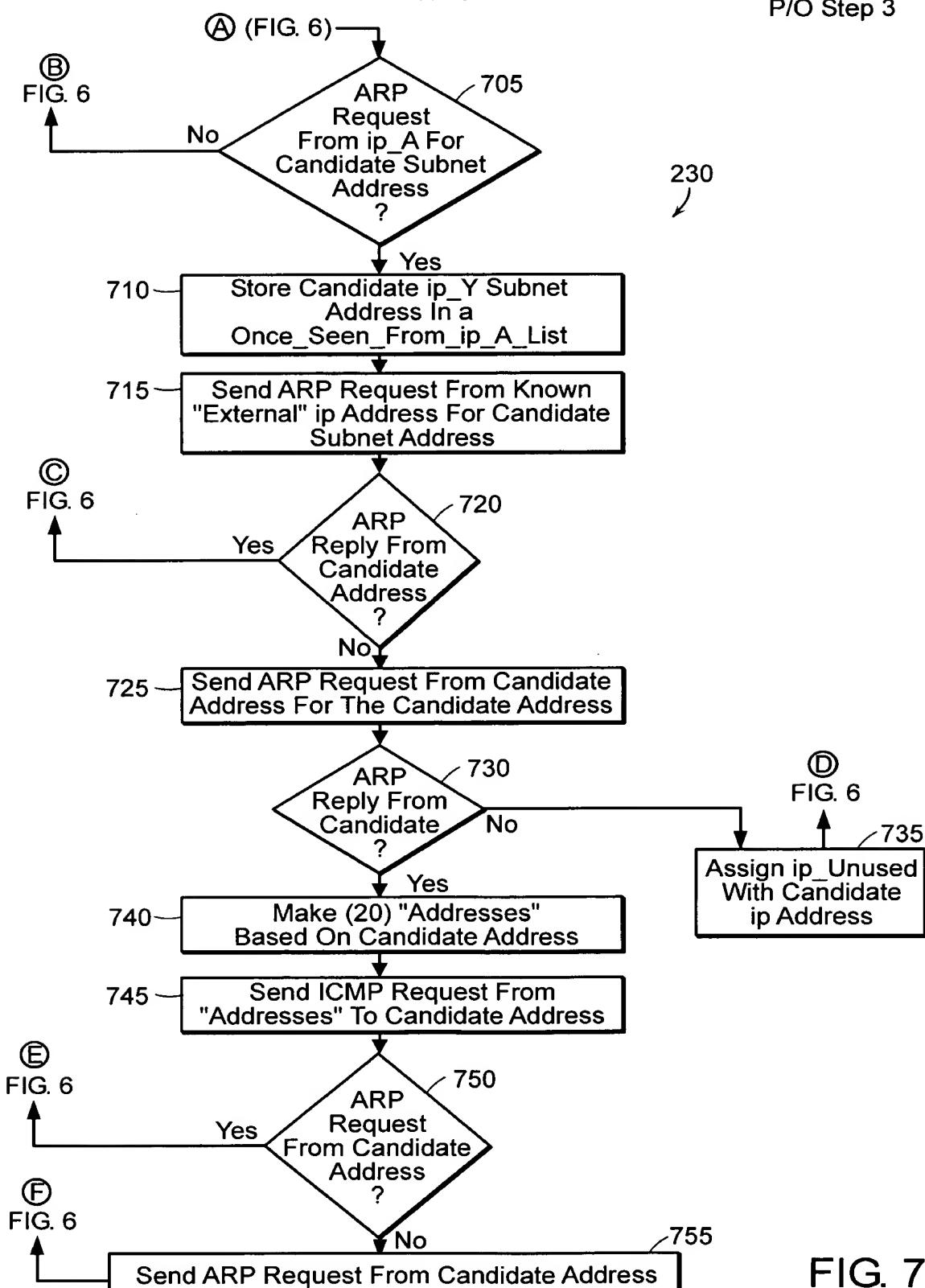


FIG. 7

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P/O Step 4

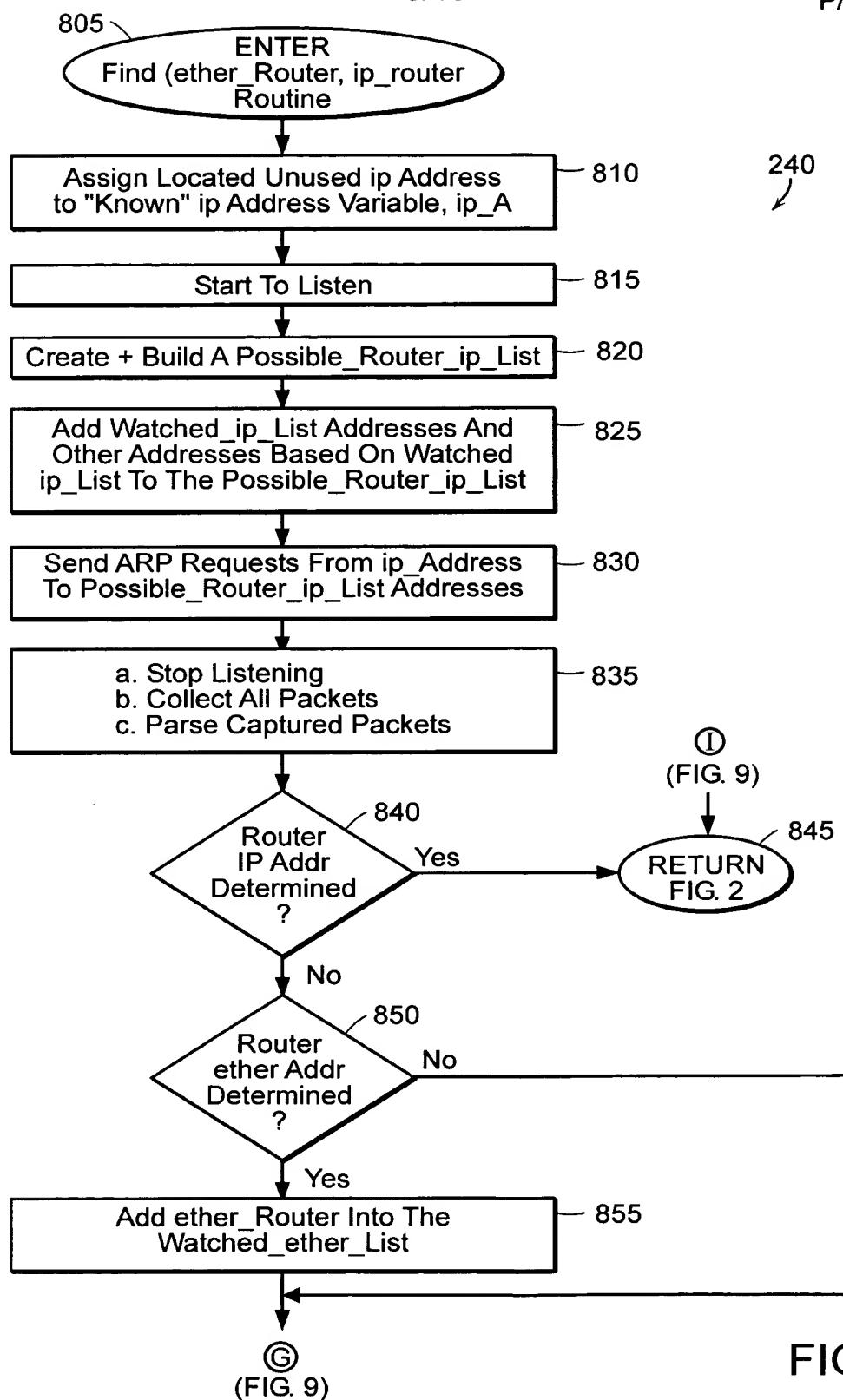
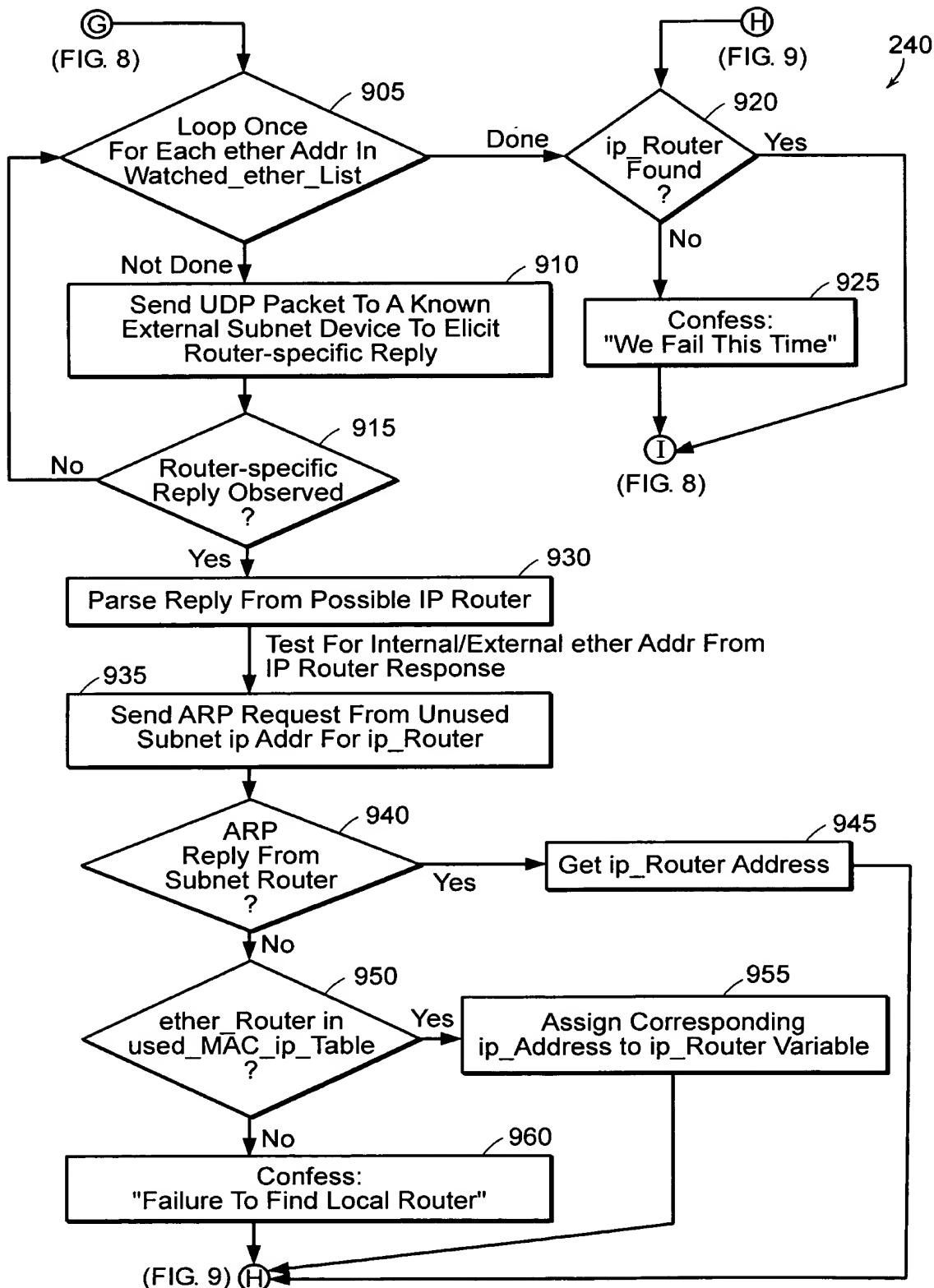


FIG. 8

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P/O Step 4

**FIG. 9**



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P/O Step 5

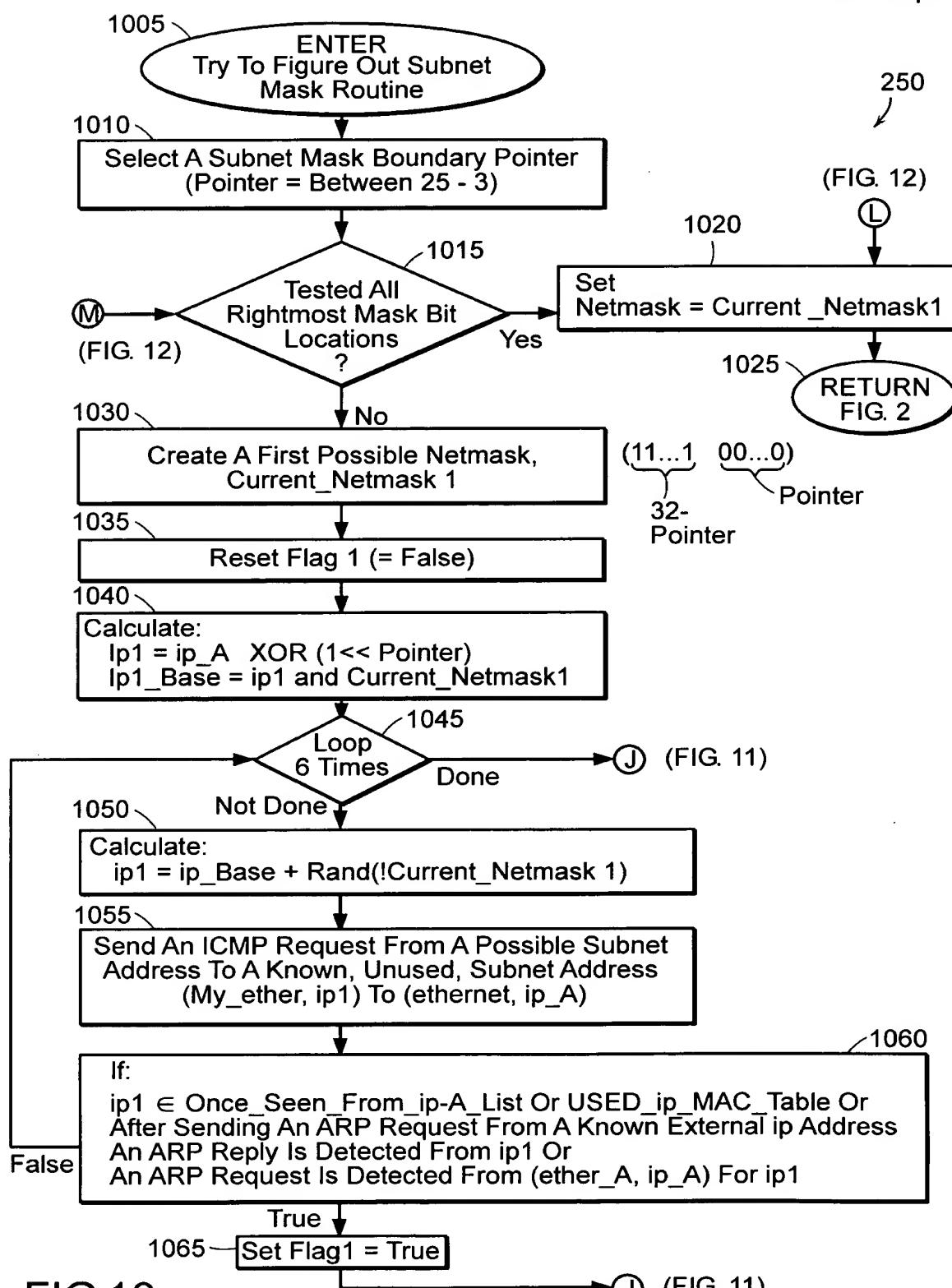


FIG.10

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P/O Step 5

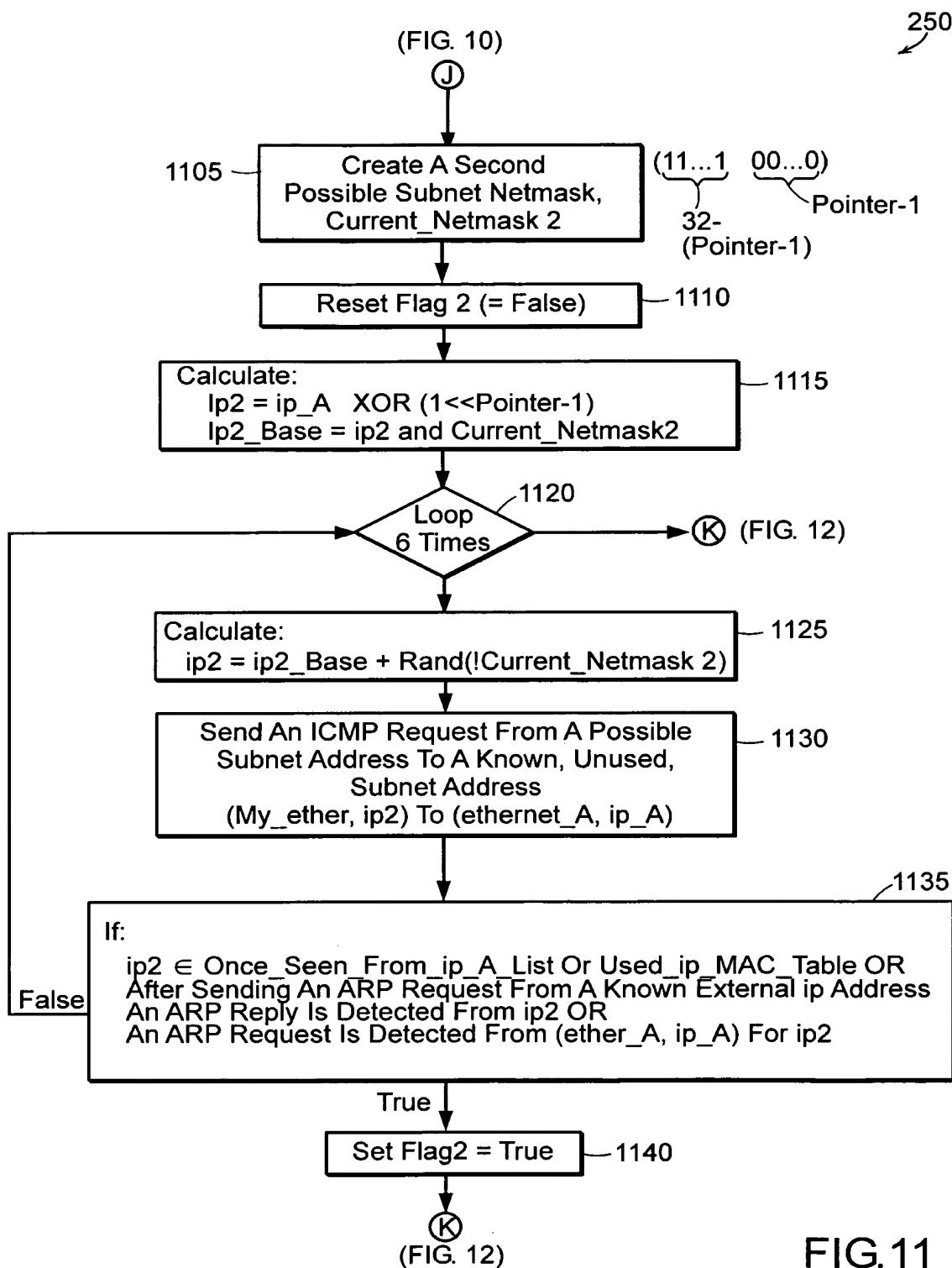


FIG.11

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P/O Step 5

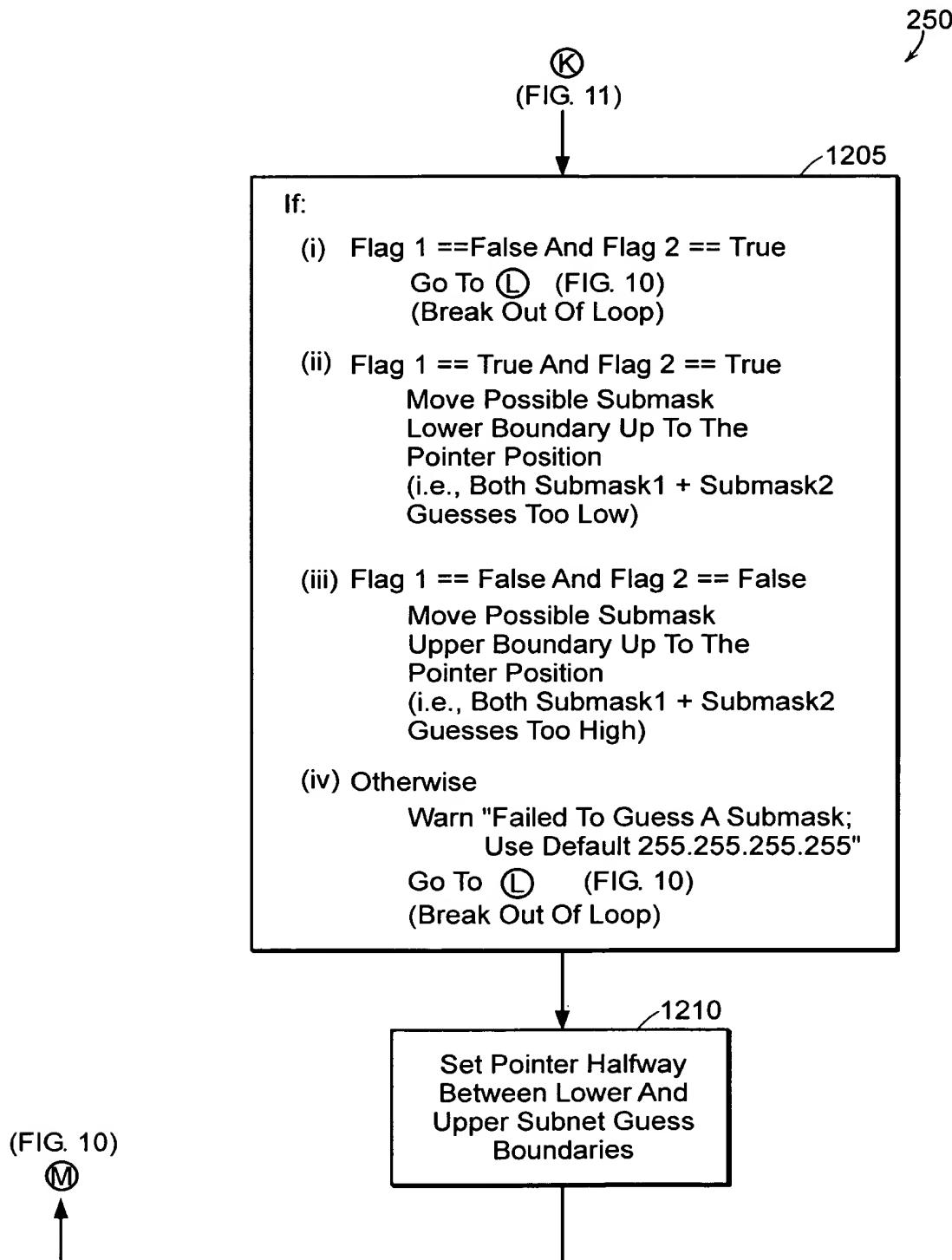


FIG.12

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P/O Step 6

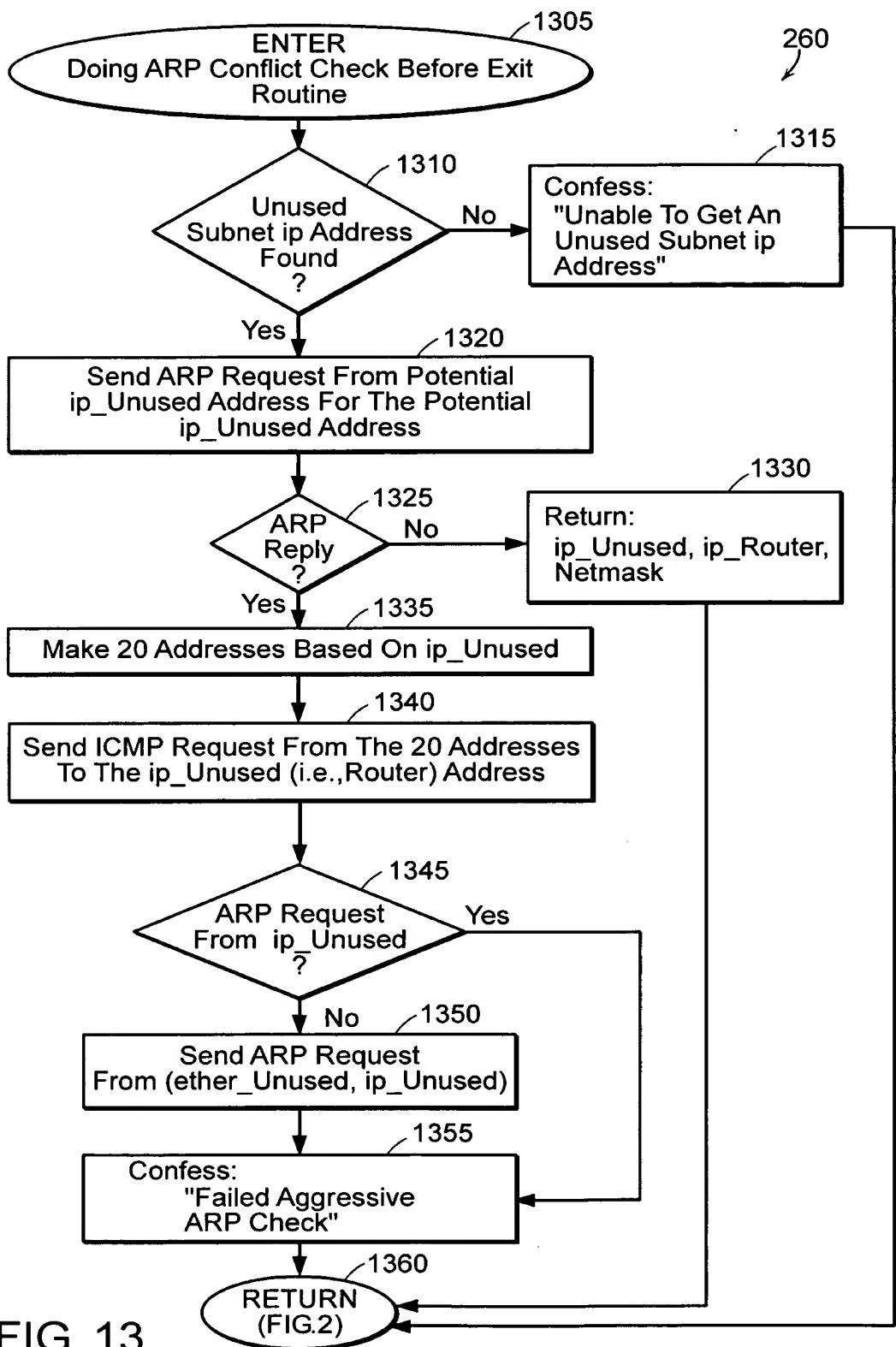


FIG. 13

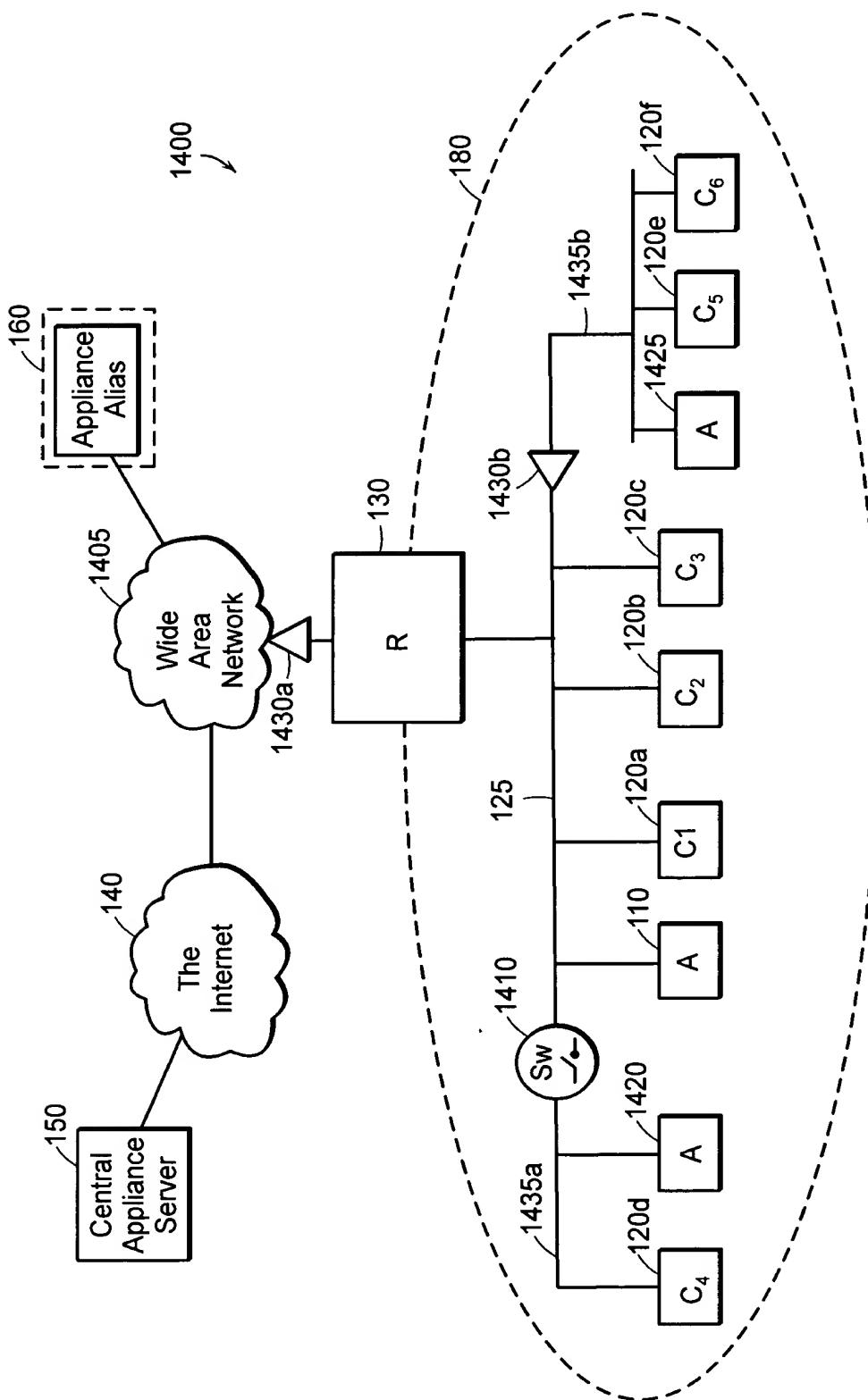


FIG. 14

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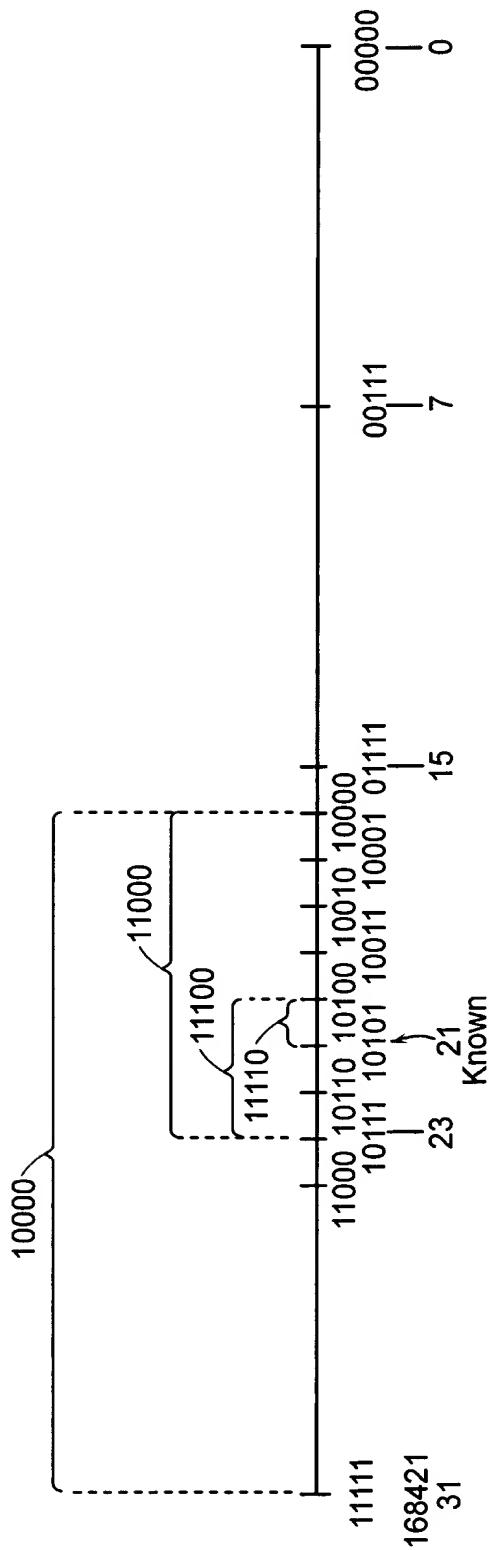


FIG. 15